

SERVICE INFORMATION



75 West Plato Blvd. St. Paul, MN 55107
300 Jacksonville Rd. Warminster, PA 18974

BULLETIN NO. 128

DATE: September 03

**RE: 223 Café Diem,
211, 211E & 422 HBM**

SUBJECT: WATER TANK INLET TUBE

Recent field reports indicate that the plastic waterline connecting the inlet water valve to the water tank is breaking. Machines manufactured from July 7, 2002 to June 6, 2003 used polyethylene plastic tubing. As of June 5, 2003, tubing made of Teflon (PTFE) has replaced the polyethylene tubing. The polyethylene tubing is identified by the capital letters "PE" printed on the outside of the tubing. The current PTFE tubing can withstand temperatures up to 400 degrees Fahrenheit.

If your machine contains a water inlet line from the inlet solenoid valve to the top of the water tank that is marked with the "PE", it is **HIGHLY RECOMMENDED** that you replace the existing tubing with the Teflon tubing to prevent a potential water leak in machine.

A Water Inlet Tube Kit, P/N 27500098, is available to replace the polyethylene tubing with Teflon. This kit should be installed in machines with serial numbers in the following ranges:

Machine Model #	Serial Number Range
223	S/N 22302184001 < to > S/N 22303156001
211	S/N 21102162001 < to > S/N 21103147001
211E	S/N 211E02266001 < to > S/N 211E03062001
422	S/N 42202213001 < to > S/N 42203072001

Machines built before or after these serial numbers already contains the Teflon tubing.

The Water Inlet Tube Kit P/N 27500098 can be ordered from your authorized APi Distributor or the APi Spare Parts Department. The Kit consists of a piece of Teflon Tubing (40 inches long) and a replacement compression nut. This kit will be provided at no charge until November 30, 2003, when you supply the serial number of machine at the time of order. After this date, normal pricing and warranty practices will apply.